

Date of valid edition

2026-03-10

No./Revision:

4093-13

Date of first issue:

2015-02-11

Name and address of certificate holder

HAKA Plast Oü  
Tööstuse 35  
EE-45201 Kadrina, Estonia

Conformity marks covered by the certificate:



Marks regarding products in contact with drinking water:

Information regarding the certificate holder/manufacturer

Contact person Margus Jõesalu	Telephone +372 53 095 315	
	E-mail kv@hakaplast.ee	
Manufacturer	Place of manufacture Kadrina, Estonia	

Product covered by the certificate

Type of product Plastic piping systems for water supply, and for drainage and sewerage under pressure. Polyethylene (PE).	Standard/Normative document EN 12201	Specific rules SBC 12201
Specification of product PE pressure pipes for water supply, drainage and sewerage according annex 1. Raw materials according annex 2 (confidential).		

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Maija Vanttaja, Managing Director

Certificate No. **4093-13**

Date 2026-03-10

**Certificate holder**

HAKA Plast Oü  
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**PIPES**

Product name	Pipe series			
	SDR 11	SDR 13,6	SDR 17	SDR 26
<b>HAKA Plast pressure pipes PE 80</b> black, black with blue or brown stripes	Size group 1 Dimensions, mm 20 - 63	Size group 1 Dimensions, mm 25 - 63	Size group 1 Dimensions, mm 32 - 63	
<b>HAKA Plast pressure pipes PE 100</b> black, black with blue or brown stripes	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 3 Dimensions, mm 25 - 630	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 1 - 3 Dimensions, mm 50 - 630
<b>PE 100 HAKA Pro tai HAKA Pro RC pressure pipes</b> Without RC - characteristics; with blue or brown peelable protective layer	Size groups 2 - 3 Dimensions, mm 75 - 630		Size groups 2 - 3 Dimensions, mm 75 - 630	Size groups 2 - 3 Dimensions, mm 75 - 630
<b>Coextruded HAKA Plast pressure pipes PE 100</b> blue and black – black inner layer	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 3 Dimensions, mm 25 - 630	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 1 - 3 Dimensions, mm 50 - 630
<b>Coextruded HAKA Plast pressure pipes PE100-RC</b> blue and black – black inner layer	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 3 Dimensions, mm 25 - 630	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 1 - 3 Dimensions, mm 50 - 630
<b>HAKA Plast pressure pipes PE100-RC; with RC characteristics</b>	Size groups 1 - 3 Dimensions, mm 20 - 630	Size groups 1 - 3 Dimensions, mm 25 - 630	Size groups 1 - 3 Dimensions, mm 32 - 630	Size groups 1 - 3 Dimensions, mm 50 - 630
Manufacturing site ID	(6)			