



Product Certificate

ET-0320-22



Inspecta Estonia OÜ has granted a product certificate to attest that the product

Smooth surface PE cable protection pipes for buried underground applications

placed on the market by

HAKA Plast OÜ

Tööstuse 35, Kadrina alevik, 45201 Kadrina vald, Lääne-Viru maakond, ESTONIA

and produced in the factory

HAKA Plast OÜ

Tööstuse 35, Kadrina alevik, 45201 Kadrina vald, Lääne-Viru maakond, ESTONIA

has following performances:

Nominal outside diameter (mm)	Resistance to compression		Resistance to impact (class)	Resistance to bending
	Minimum force (N)	Type		
40	1250	750	N	Rigid
50	1250	750	N	Rigid
63	1250	750	N	Rigid
75	1250	750	N	Rigid
90	1250	750	N	Rigid
110	1250	750	N	Rigid
125	1250	750	N	Rigid
140	1250	750	N	Rigid
160	1500	750	N	Rigid
180	1500	750	N	Rigid
200	1500	750	N	Rigid
225	1500	750	N	Rigid
250	2400	750	N	Rigid
280	2700	750	N	Rigid
315	3200	750	N	Rigid

The company has a working product management system that has been implemented in accordance with the requirements of **EN 61386-24:2010**.

The manufacturer is testing the samples taken at the factory in accordance with prescribed test plan. Inspecta Estonia OÜ has performed type testing, the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment, and approval of the factory production control.

This certificate is issued on **04.02.2022** and remains valid until **03.02.2027** as long, as the manufacturing conditions in the factory or the FPC itself are not modified significantly. The validity of the certificate can be checked on the Internet at www.kiwa.com/ee.

German Vimb
on behalf of Inspecta Estonia OÜ



Tallinn 15.04.2024

Inspecta Estonia OÜ

Mäealuse 2/4

12618 Tallinn

EESTI

Tel. +372 659 9470

estonia@kiwa.com

www.kiwa.com/ee

CERTIFICATE